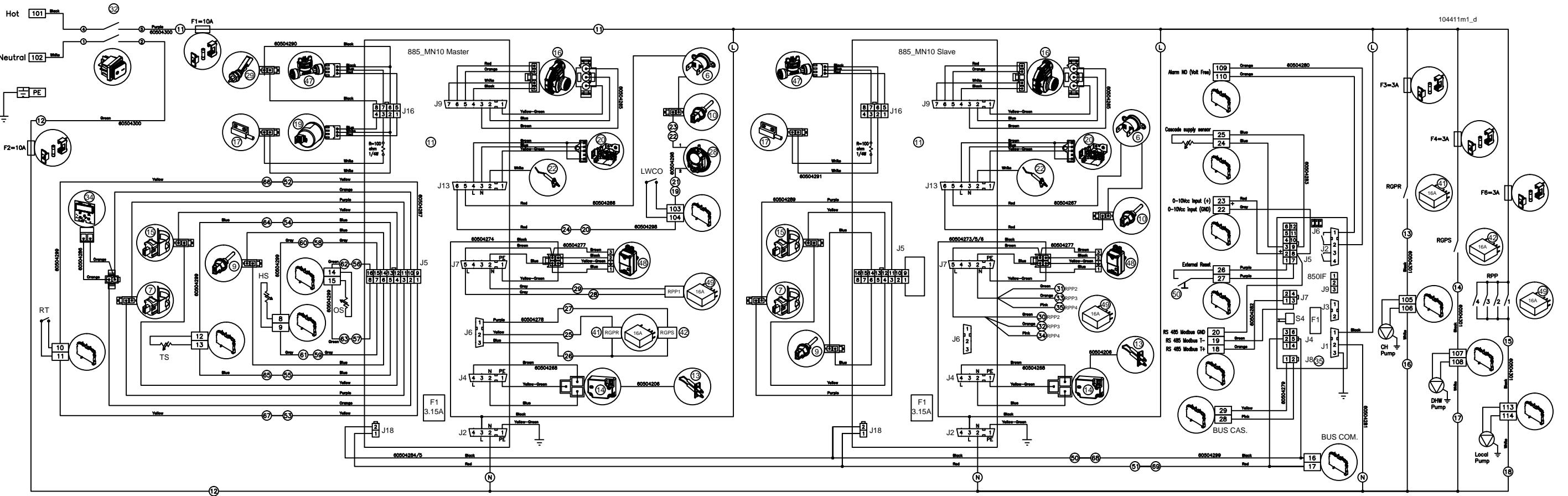


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IE2-399 - 1000  
WIRING DIAGRAM

SCALE	SHRINK	DIV. SIZE	DRAWING NUMBER	REV
NONE	1 of 3			
DR. BY	DATE			
	3/5/14	B	42-9003	-
OK. BY	DATE			



1 - Air inlet  
 2 - Flue exhaust  
 3 - Automatic air vent  
 4 - Sealing chamber  
 5 - Three way valve (optional)  
 6 - High limit supply temperature switch  
 7 - Supply temperature sensor  
 8 - Purging cock  
 9 - Flue gas temperature sensor  
 10 - High limit flue gas temperature switch  
 11 - Control board  
 12 - Premix burner  
 13 - Ignition electrodes  
 14 - ignitor

15 - Return temperature sensor  
 16 - Modulating PWM fan  
 17 - Back flue preventer  
 18 - Section valve (optional)  
 19 - Water pressure sensor  
 20 - Gas valve  
 21 - Circulator pump  
 22 - Detection electrode  
 23 - Supply and return manifolds  
 24 - CRV Stainless steel heat exchanger  
 25 - Heating supply

26 - Heating return  
 27 - Gas supply  
 28 - Blocked flue pressure switch  
 29 - Condensing blocked drain switch  
 30 - Condensing drain  
 31 - Condensate Siphon  
 32 - Main electrical switch  
 33 - System temperature sensor  
 34 - Display  
 35 - Modbus interface board  
 36 - Condensate neutralizer  
 37 - CSD-1 safety devices:  
 - ASME relief valve  
 - Low water cut-off  
 - High limit temperature switch  
 - Temperature gauge  
 - Pressure gauge

38 - Summer disable CH pump jump (when outdoor reset working all the time)  
 39 - Room thermostat relay  
 40 - 2 minutes timer  
 41 - CH pump relay  
 42 - DHW pump relay  
 43 - Relays for the control of the external pumps  
 44 - Enable parallel CH and DHW pump working  
 45 - Unit electrical switch  
 46 - 110 to 24Vca transformer  
 47 - Flow meter  
 48 - Motorized valve (optional)  
 49 - System pump relays  
 50 - External reset  
 LWC0 - Low water cut-off and all other CSD-1 safety devices connection  
 CH Pump - Central heating pump  
 DHW Pump - Indirect water heater pump

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IE2-399 - 1000  
WIRING DIAGRAM

SCALE	None	SHEET:	2 of 3	DRW:	42-9003
DR. BY		DATE:	3/5/14	OK. BY	

